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# ASCB-D Data Bus & Cept E1 Cable

**P/N 322402**



**2 Conductors:** 24 AWG stranded tin plated copper  
**Insulation:** High temperature fluoropolymer  
**Color Code:** White, Blue  
**Shield 1:** Aluminum/Polyester foil  
**Shield 2:** 38 AWG tin plated copper braid  
**Jacket:** White high temperature fluoropolymer  
(laser markable)

## Physical Characteristics

**Outer Diameter:** 0.204 inches nominal  
**Bend Radius:** 1.02 inches nominal  
**Weight:** 2.5 lbs/100 feet nominal  
**Temperature Range:** -55° to +200° C  
**Skydrol Resistant:** Yes

## Electrical Characteristics

**Impedance:** 125 Ohms nominal  
**Capacitance:** 12.0 pF/ft nominal  
**Velocity of Propagation:** 81.5% nominal  
**Attenuation:** 10 MHz 2.00 dB/100 ft nominal

## Applications

ASC-B or C Databus for EPIC AV-900, Sperry  
SP2-8000, Cept-E1

## Environmental:

- ECS data bus cables are designed to meet, or exceed, burn requirements as set forth in Federal Aviation Regulations 14 CFR Part 25.869(a)(4) Amdt 25-113, Appendix F Part I(a)(3).
- They are manufactured with materials which, when subjected to flames or high temperatures, will not outgas deadly hydrogen chloride produced by conventional PVC cables.

**Cage Code:** 66197 • **Issue Date:** 9/21/09

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# MIL-DTL-17 Coaxial Cables

- including M17/176-00002 Twinaxial Data Bus Cable

Harbour Industries is a QPL approved manufacturer of high temperature, high performance coaxial cables supplied in exact accordance with the MIL-DTL-17 specification. The information referenced has been taken from the MIL-DTL-17 "slant sheets" which define complete physical and electrical characteristics for each MIL-DTL-17 part number including dimensional parameters, dielectric materials, shield constructions, VSWR, and maximum attenuation over various frequency ranges. For complete individual slant sheets, see the Defense Supply Center Columbus (DSCC) link in the Industry Links section of Harbour's website.

## The Importance of VSWR Sweep Testing

When selecting a 50 ohm coaxial cable, constructions with VSWR requirements are highly recommended. Manufacturing and sweep testing cables with concern for VSWR ensures a quality cable free of spikes over the frequency range referenced on the slant sheet.

## Precision PTFE Dielectrics Used

All of the PTFE dielectric coax cables listed are high temperature, high performance constructions exhibiting high dielectric strength and low capacitance in proportion to the cable's dielectric constant. Harbour manufactures all PTFE dielectric cable constructions with tolerances tighter than the MIL-DTL-17 specification to ensure uniformity of electrical characteristics, especially impedance, attenuation, and VSWR.

## Constructions with PTFE Tape Wrapped Jackets

Harbour manufactures PTFE tape wrapped cables - specifically RG187 A/U, RG188 A/U, RG195 A/U, and RG196 A/U - in accordance with a previous revision of the MIL-DTL-17 specification. These constructions can withstand operating temperatures up to 250 ° versus 200° C for FEP jacketed cables. PTFE tape wrapped cables are generally more flexible than their FEP jacketed counterpart. Alternative 250° constructions are also available with PFA jackets.

| M17 Part      | Center Conductor        | Dielectric Diameter | Shield  | Shield Diameter | Jacket  | Overall Diameter | Bend Radius | Weight (lbs/mft) | Comments             |
|---------------|-------------------------|---------------------|---------|-----------------|---------|------------------|-------------|------------------|----------------------|
| M17/60-RG142  | .037" SCCS              | .116"               | SPC (2) | .160"           | FEP     | .195"            | 1.0"        | 43.0             |                      |
| M17/93-RG178  | .0120" (7/.004")SCCS    | .033"               | SPC     | .051"           | FEP     | .071"            | 0.4"        | 6.3              |                      |
| M17/94-RG179  | .0120" (7/.004")SCCS    | .063"               | SPC     | .080"           | FEP     | .100"            | 0.4"        | 10.8             |                      |
| M17/95-RG180  | .0120" (7/.004")SCCS    | .102"               | SPC     | .118"           | FEP     | .141"            | 0.7"        | 19.8             |                      |
| M17/111-RG303 | .037" SCCS              | .116"               | SPC     | .136"           | FEP     | .170"            | 0.9"        | 31.0             |                      |
| M17/112-RG304 | .059" SCCS              | .185"               | SPC (2) | .240"           | FEP     | .280"            | 1.4"        | 94.0             |                      |
| M17/113-RG316 | .0201" (7/.0067")SCCS   | .060"               | SPC     | .075"           | FEP     | .098"            | 0.5"        | 12.2             |                      |
| M17/127-RG393 | .094" (7/.0312") SPC    | .285"               | SPC (2) | .314"           | FEP     | .390"            | 2.0"        | 165.0            |                      |
| M17/128-RG400 | .0384" (19/.008") SPC   | .116"               | SPC (2) | .156"           | FEP     | .195"            | 1.0"        | 50.0             |                      |
| M17/131-RG403 | .0120" (7/.004")SCCS    | .033"               | SPC (2) | .090"           | FEP (2) | .116"            | 0.6"        | 15.0             | Triaxial RG-178      |
| M17/152-00001 | .0201" (7/.0067")SCCS   | .060"               | SPC (2) | .091"           | FEP     | .114"            | 0.6"        | 18.5             | Double Shield RG-316 |
| M17/176-00002 | .0235" (19/.005")SPA(2) | .042"               | SPA     | .100"           | PFA     | .129"            | 0.6"        | 18.0             | Twinax               |
| RG187 A/U     | .0120" (7/.004")SCCS    | .063"               | SPC     | .079"           | PTFE    | .100"            | 0.5"        | 10.0             | Tape Wrapped Jacket  |
| RG188 A/U     | .0201" (7/.0067")SCCS   | .060"               | SPC     | .080"           | PTFE    | .100"            | 0.5"        | 11.0             | Tape Wrapped Jacket  |
| RG195 A/U     | .0129" (7/.004")SCCS    | .102"               | SPC     | .117"           | PTFE    | .141"            | 0.7"        | 18.0             | Tape Wrapped Jacket  |
| RG196 A/U     | .0120" (7/.004")SCCS    | .034"               | SPC     | .050"           | PTFE    | .067"            | 0.4"        | 6.0              | Tape Wrapped Jacket  |

# MIL-DTL-17 Coaxial Cables

- including M17/176-00002 Twinaxial Data Bus Cable



| M17 Part      | Impedance (ohms) | Capacitance (pF/ft) | Max Voltage | Attenuation (dB/100 ft) |                 |               |                 |               |                |      | Max Frequency (GHz) |
|---------------|------------------|---------------------|-------------|-------------------------|-----------------|---------------|-----------------|---------------|----------------|------|---------------------|
|               |                  |                     |             | 100 MHz Typ/Max         | 400 MHz Typ/Max | 1 GHz Typ/Max | 2.4 GHz Typ/Max | 5 GHz Typ/Max | 10 GHz Typ/Max |      |                     |
| M17/60-RG142  | 50 +/-2          | 29.4                | 1900        | 3.8 / 4.4               | 8.1 / 9.3       | 13.7 / 15.3   | 23.3 / 25.0     | 37.4 / 41.8   | 60.0 / 70.7    | 12.4 |                     |
| M17/93-RG178  | 50 +/-2          | 29.4                | 1000        | 14.7 / 16.0             | 30.2 / 33.0     | 48.9 / 52.0   | 78.7 / 83.3     |               |                |      |                     |
| M17/94-RG179  | 75 +/-3          | 19.4                | 1200        |                         | 15.8 / 21.0     |               |                 |               |                |      |                     |
| M17/95-RG180  | 95 +/-5          | 17.4                | 1500        | 5.7 / 6.6               | 11.7 / 17.4     | 19.2 / 23.0   |                 |               |                |      |                     |
| M17/111-RG303 | 50 +/-2          | 29.4                | 1900        | 4.0 / 4.4               | 8.1 / 9.3       | 13.4 / 15.3   |                 |               |                |      |                     |
| M17/112-RG304 | 50 +/-2          | 29.4                | 3000        | 2.4 / 2.7               | 5.8 / 6.4       | 10.0 / 11.1   | 17.6 / 19.6     | 25.4 / 28.2   |                | 8.0  |                     |
| M17/113-RG316 | 50 +/-2          | 29.4                | 1200        | 7.8 / 11.0              | 16.0 / 21.0     | 26.3 / 38.0   | 43.0 / 55.4     |               |                | 3.0  |                     |
| M17/127-RG393 | 50 +/-2          | 29.4                | 1500        | 2.2 / 2.5               | 4.6 / 5.0       | 7.9 / 9.2     | 13.5 / 14.2     | 21.9 / 26.8   | 35.5 / 37.9    | 11.0 |                     |
| M17/128-RG400 | 50 +/-2          | 29.4                | 1900        | 4.1 / 4.5               | 8.6 / 10.5      | 14.2 / 18.1   | 23.6 / 30.2     | 37.0 / 52.1   | 57.8 / 78.0    | 12.4 |                     |
| M17/131-RG403 | 50 +/-2          | 29.4                | 1000        |                         | 33.3 / 37.0     |               |                 |               |                |      |                     |
| M17/152-00001 | 50 +/-2          | 29.4                | 1200        | 7.6 / 11.0              | 16.0 / 21.0     | 26.2 / 38.0   | 41.2 / 55.4     | 61.3 / 110.0  | 90.0 / 170.0   | 12.4 |                     |
| M17/176-00002 | 77 +/-7          | 19.0                | 1000        |                         |                 |               |                 |               |                |      |                     |
| RG187 A/U     | 75 +/-3          | 19.4                | 1200        |                         | 15.5 / 21.0     |               |                 |               |                |      |                     |
| RG188 A/U     | 50 +/-2          | 29.4                | 1200        | 7.6 / 11.0              | 16.0 / 21.0     | 26.2 / 38.0   | 41.2 / 55.4     |               |                | 3.0  |                     |
| RG195 A/U     | 95 +/-5          | 17.4                | 1500        |                         | 11.7 / 17.4     |               |                 |               |                |      |                     |
| RG196 A/U     | 50 +/-2          | 29.4                | 1000        | 13.0 / 16.0             | 27.2 / 33.0     | 41.7 / 52.0   | 64.0 / 80.0     |               |                | 3.0  |                     |

° UL approvals for many of the MIL-DTL-17 cables listed are available upon request.

° Maximum frequencies are those referenced on individual slant sheets of the MIL-DTL-17 specification. No values are given above 400MHz for unswept constructions because MIL-DTL-17 specification recommends these cables should not be used above this frequency.

° The MIL-DTL-17 specification references maximum attenuation values as shown in the above chart, however typical values are substantially lower. For the more popular constructions, the following K factors may be used to calculate typical attenuation at any specific frequency.

|    | M17/60-RG142 | M17/93-RG178 | M17/94-RG179 | M17/113-RG316 | M17/128-RG400 | M17/127-RG393 |
|----|--------------|--------------|--------------|---------------|---------------|---------------|
| K1 | .355         | 1.420        | .766         | .750          | .390          | .200          |
| K2 | 0.00245      | 0.0034       | 0.00119      | 0.0026        | 0.00188       | 0.00155       |



# 100 Base-T Ethernet Cables – Shielded Quad Construction

Netflight 100 Base-T Ethernet cables with quad construction feature our advanced LTE extruded expanded PTFE dielectric for increased velocity of propagation.




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[Key Features](#)
[Product Construction](#)
[Mechanical/Environmental Performance Table](#)

| P/N                                  | NF26Q100-01 | NF24Q100-01 | NF22Q100-01 |
|--------------------------------------|-------------|-------------|-------------|
| Conductor AWG Size                   | 26          | 24          | 22          |
| Cable Diameter (in.)                 | 0.137       | 0.163       | 0.190       |
| Cable Weight (lbs/1000ft)            | 18.0        | 24.5        | 34.5        |
| Impedance± 10%(Ω )                   | 100         | 100         | 100         |
| Capacitance (pF/ft)                  | 13          | 13          | 13          |
| Velocity of Propagation              | 80%         | 80%         | 80%         |
| Max Attenuation at 100MHz (dB/100ft) | 9.3/11.0    | 8.0/9.2     | 6.4/7.3     |
| NEXT (dB)                            | 35          | 35          | 35          |
| SRL                                  | 16          | 16          | 16          |

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# CABLE DRAWING



|  |                          |  |                             |
|--|--------------------------|--|-----------------------------|
| Article Number/Doc Number<br><b>3000040000</b> | Revision No<br><b>03</b> | Status<br><b>Released</b>                | Phase<br><b>Production</b>  |
| Description<br><b>RG 400 (M)</b>               |                          | Habia Inspection Plan (HIP)<br>HIP-G-302 | Page<br>1 of 1              |
| Customer Product Number                        |                          | Created by<br>H. Bertilsson              | Approved by<br>T. Eriksson  |
| Customer Product Description                   |                          | Creation Date<br>2018-09-03              | Approval Date<br>2018-09-04 |

|   |  |                  |                         |                |
|---|--|------------------|-------------------------|----------------|
| Intended Use  | Primarily as transmission line in high frequency applications. |                  | <b>CE</b>               |                |
| Technical Data  | Values at +20° C   |                  | Unit                    |                |
| Conductor Resistance  |  | max 29.8         | Ω/km                    |                |
| Insulation Resistance   |  | >5000            | MΩ x km                 |                |
| Test Voltage  |  | 1 min: 3         | kV AC                   |                |
| Voltage Rating  |  | 600              | V AC                    |                |
| Capacitance   |  | nom 94; max 105  | nF / km                 |                |
| Impedance   |  | 50 ± 2           | Ω                       |                |
| Attenuation   |  | max 34.4         | dB / 100m @400 MHz      |                |
| Weight  |  | max 74.4         | g / m                   |                |
| Temperature Rating  |  | -65 / +200       | °C                      |                |
| <b>Reference standards/specifications</b><br>Design generally in accordance with M17/175-00001 acc to MIL-DTL-17<br>Flame retardant acc to IEC 60332-1 and UL 1581 VW-1   |  |                  |                         |                |
| <b>All dimensions in mm, unless otherwise stated.</b>   |  |                  |                         |                |
| <b>Pos</b>  | <b>Description</b>   | <b>Dimension</b> | <b>Overall Diameter</b> | <b>Remarks</b> |
| 1.  | Silver plated copper conductor                                 |                  | 0.98                    | 19 x 0.203     |
| 2.  | Dielectric of solid PTFE, natural                              |                  | 2.95                    |                |
| 3.  | Braid of silver plated copper wire                             | d = 0.127        | 3.5                     |                |
| 4.  | Braid of silver plated copper wire                             | d = 0.127        | 4.1                     |                |
| 5.  | Jacket of FEP, Brown-transparent                               | t = 0.43         | 4.95                    |                |
| Jacket marking in contrasting colour (every 250mm):<br><b>RG 400 – Habia Cable – 30000-400-00 – YYYY-Www – Batchcode</b><br>YYYY-Www to be replaced with year and week of production<br>Batchcode to be replaced with manufacturers traceability code |  |                  |                         |                |

